

Ex nA - Non Sparking Motors

Cast Iron Frame

Improved Efficiency EFF2

Standard Features:

- Three-phase, multivoltage, IP55, TEFC
- Output: 0.12 up to 250kW
- Frames: 63 up to 355M/L
- Voltage: 220-240/380-415V (up to 100L)
380-415/660V (from 112M and up)
- Class "F" insulation ($\Delta T=80K$)
- Continuous duty: S1
- Design N
- Ambient temperature: 40°C, at 1000 m.a.s.l.
- Squirrel cage rotor/Aluminium die cast
- V'Ring seal
- Temperature classification:
 - Zone 2: class of temperature T3
 - Zone 22: maximum motor guaranteed external surface temperature T125°C.
- Temperature limitation due to the presence of dust clouds (for materials with ignition temperature above 125° C) and presence of dust layers (up to 5mm).
- Note: On VFD Application, motor temperature class is $\Delta T = 160^{\circ}C$, marking: **CE** II 3D T160°C
- Fan: Conductive plastic (63-315 frames)
Aluminium (355 frames)
- Grease fitting from frame 160
- Plastic thread plug
- Increased safety terminal box
- Ground lug inside the terminal box
- Color: RAL 5010

Options Available:

Options Available:

- Degree of Protection: IP56, IP65 or IP66(W)
- Sealed Bearings on frames 160 up to 200
- Cable glands
- Other paint options

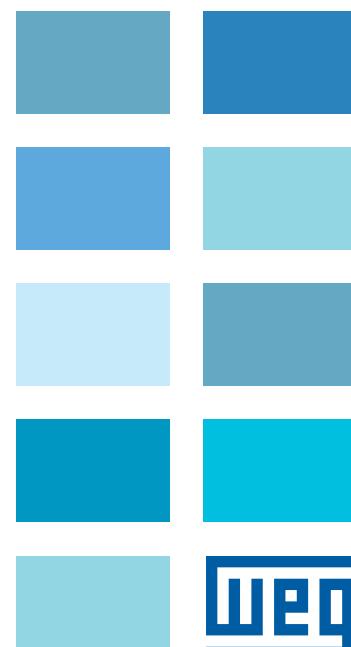
More options available, on request

Typical Applications:

Typical Applications:

These motors are used in environment where an explosive atmosphere will probably not be present under normal operating conditions and, if any, this will be for short periods of time:

- Pumps
- Fans
- Conveyor belts
- Machine tools
- Mills
- Centrifugal machines
- Presses
- Elevators
- Looms
- Grinders
- Woodworking
- Cooling
- Packaging equipment
- Other severe duty applications where the environments are classified as Zone 2, groups IIA, IIB and IIC.



WEG

Features and Benefits

Terminal Box

Made of cast iron made with plenty of internal space. The terminal box can be rotated in 90° intervals, having one or two threaded holes to connect the power supply cables. Power supply connection components are certified, then reducing short-circuit inside the terminal box. Designed in such a way that the energized components remain at a minimum safe distance from grounded components parts. In order to allow end users safety, the Ex "n" motors are designed with grounding lug inside and outside of the terminal box, with the inside grounding lugs duly connected from the factory.* Available as top or side mounted.

Bearings
WEG motors are fitted with the highest quality bearings selected from the best manufacturers in the world and designed to ensure long life of the motor even under heavy operating conditions.

Fan Cover

Made of steel plate for frames 63 up to 132M and of cast iron for frames 160M and above. It offers a superior mechanical rigidity, corrosion resistance and extended lifetime.

Winding

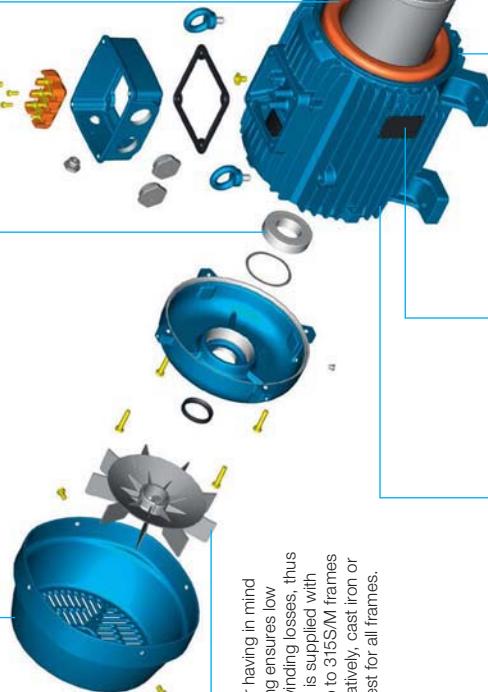
The wire is enamelled with class H. Supplied with patented WISE (WEG Insulation System Evolution), which allows three times longer motor lifetime designed to work in environments with excess of moisture and suitable for VFD application. The winding is designed to obtain the smallest Joule losses and temperature rise.

Rotor

High pressure die cast rotor dynamically balanced, thus reducing vibrations. Built with premium electrical grade steel lamination to improve efficiency. Designed to meet performance and surface temperature standard requirements (as long as it is kept below the ignition temperature of the possible present gas).

Shaft

WEG uses SAE/AISI 1040/45 steel as standard, which provides high mechanical strength, preventing bending under load and minimizes fatigue which extends lifetime. Specially designed to withstand torques caused during motor acceleration and deceleration. Its size is larger than the standard motor and, upon special design, motor can have second shaft end.



Fan

WEG has designed the fan and fan cover having in mind the lowest noise level. The efficient cooling ensures low motor temperature rise. This minimizes winding losses, thus increasing motor efficiency. The W21 line is supplied with anti-static polypropylene fans from 63 up to 315SM frames and aluminium for 355WL frame. Alternatively, cast iron or aluminium fans can be supplied on request for all frames.

Frame

WEG motors are made of FC-200 high-grade cast iron. The frames are provided with fins aiming at improving the heat dissipation and adequately spaced to minimize air blockage due to build up of dirt. Motor designed to ensure that surface temperature is lower than ignition temperature of the gas that is present in the environment. Mechanical components are designed to withstand an explosion inside the motor without causing any risk to outside areas since there is no flame flame propagation through flame path. The motors can be mounted in any position, horizontal and vertical, withstanding the maximum axial and radial thrusts.

Stator

Built with premium electrical grade steel lamination to reduce electrical losses and operating temperature.

Endshields

Made of cast iron, they are provided with external fins for better temperature dissipation, thus increasing bearing life.

Seals

WEG Explosion Proof Motors are fitted with either Lip seal or Labyrinth Tachonite as standard (see standard features list) to provide the best possible protection.

Nameplate

Stainless steel nameplate ensuring a permanent record of all motor data.

Drain Hole
Provided with plastic drain plug allowing drainage of condensed water.

Ex nA - Non Sparking Motors

Cast Iron Frame

Premium Efficiency EFF1

Standard Features:

- Three-phase, multivoltage, IP55, TEFC
- Output: 0.12 up to 250kW
- Frames: 63 up to 355M/L
- Voltage: 220-240/380-415V (up to 100L)
380-415/660V (from 112M and up)
- Class "F" insulation ($\Delta T=80K$)
- Continuous duty: S1
- Design N
- Ambient temperature: 40°C, at 1000 m.a.s.l.
- Squirrel cage rotor/Aluminium die cast
- V'Ring seal
- Temperature classification:
 - Zone 2: class of temperature T3
 - Zone 22: maximum motor guaranteed external surface temperature T125°C.

Temperature limitation due to the presence of dust clouds (for materials with ignition temperature above 125° C) and presence of dust layers (up to 5mm). Note: On VFD Application, motor temperature class is $\Delta T = 160^{\circ}C$, marking: II 3D T160°C
- Fan: Conductive plastic (63-315 frames)
Aluminium (355 frames)
- Grease fitting from frame 160
- Plastic thread plug
- Increased safety terminal box
- Ground lug inside the terminal box
- Color: RAL 5009

Options Available:

Options Available:

- Degree of Protection: IP56, IP65 or IP66(W)
- Sealed Bearings on frames 160 up to 200
- Cable glands
- Other paint options

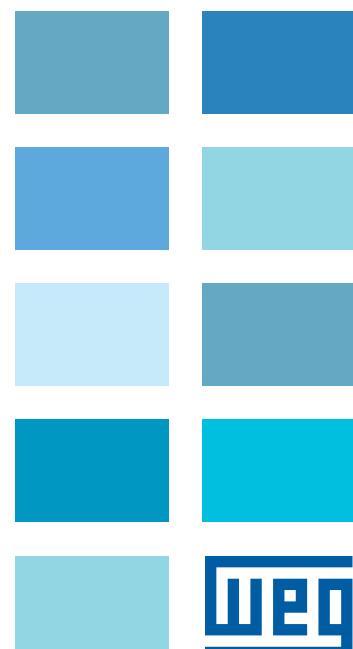
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Typical Applications:

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These motors are used in environment where an explosive atmosphere will probably not be present under normal operating conditions and, if any, this will be for short periods of time:

- Pumps
- Fans
- Conveyor belts
- Machine tools
- Mills
- Centrifugal machines
- Presses
- Elevators
- Looms
- Grinders
- Woodworking
- Cooling
- Packaging equipment
- Other severe duty applications where the environments are classified as Zone 2, groups IIA, IIB and IIC.



Features and Benefits

Terminal Box

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Winding
The wire is enamelled with class H varnish. Supplied with patented WISE (WEG Insulation System Evolution), which allows three times longer motor lifetime designed to operate in environments with excess of moisture and suitable for VFD application. The winding is designed to obtain the minimal Joule losses and temperature rise.

Rotor

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WEG uses SAE/AISI 1040/45 steel as standard, which provides high mechanical strength, preventing bending under load and minimizes fatigue which extends lifetime. Specially designed to withstand torques caused during motor acceleration and deceleration. Its size is larger than the standard motor and, upon special design, motor can have second shaft end.

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Frame

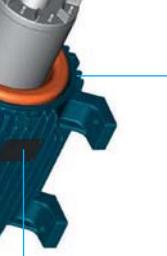
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Endshields

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Seals

WEG Explosion Proof Motors are fitted with either Lip seal or Labyrinth Tachonite as standard (see standard features list) to provide the best possible protection.



Stator

Built with low loss steel lamination to reduce magnetic losses and operating temperature.

Nameplate

Stainless steel nameplate ensuring a permanent record of all motor data.

Drain Hole

Provided with plastic drain plug allowing drainage of condensed water.

Ex nA - Non Sparking Motors

Cast Iron Frame

Top Premium Efficiency Exceeds EFF1

Standard Features:

- Three-phase, multivoltage, IP55, TEFC
- Output: 4 up to 315kW
- Frames: 112 up to 355M/L
- Voltage: 220-240/380-415V (up to 100L)
380-415/660V (from 112M and up)
- Class "F" insulation ($\Delta T=80K$)
- Continuous duty: S1
- Design N
- Ambient temperature: 40°C, at 1000 m.a.s.l.
- Squirrel cage rotor/Aluminium die cast
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- Temperature classification:
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- Fan: Conductive plastic (63-315 frames)
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- Grease fitting from frame 160
- Plastic thread plug
- Increased safety terminal box
- Ground lug inside the terminal box
- Color: RAL 6021

Options Available:

Options Available:

- Degree of Protection: IP56, IP65 or IP66(W)
- Sealed Bearings on frames 160 up to 200
- Cable glands
- Other paint options

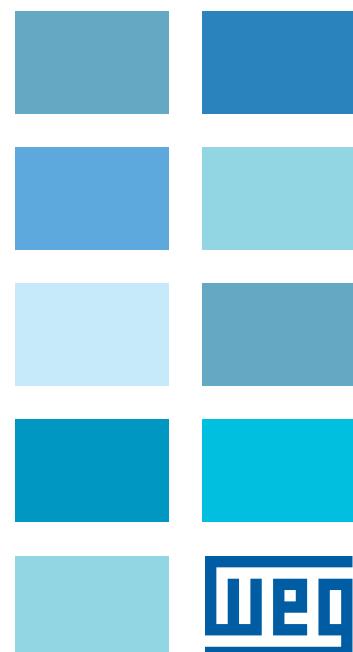
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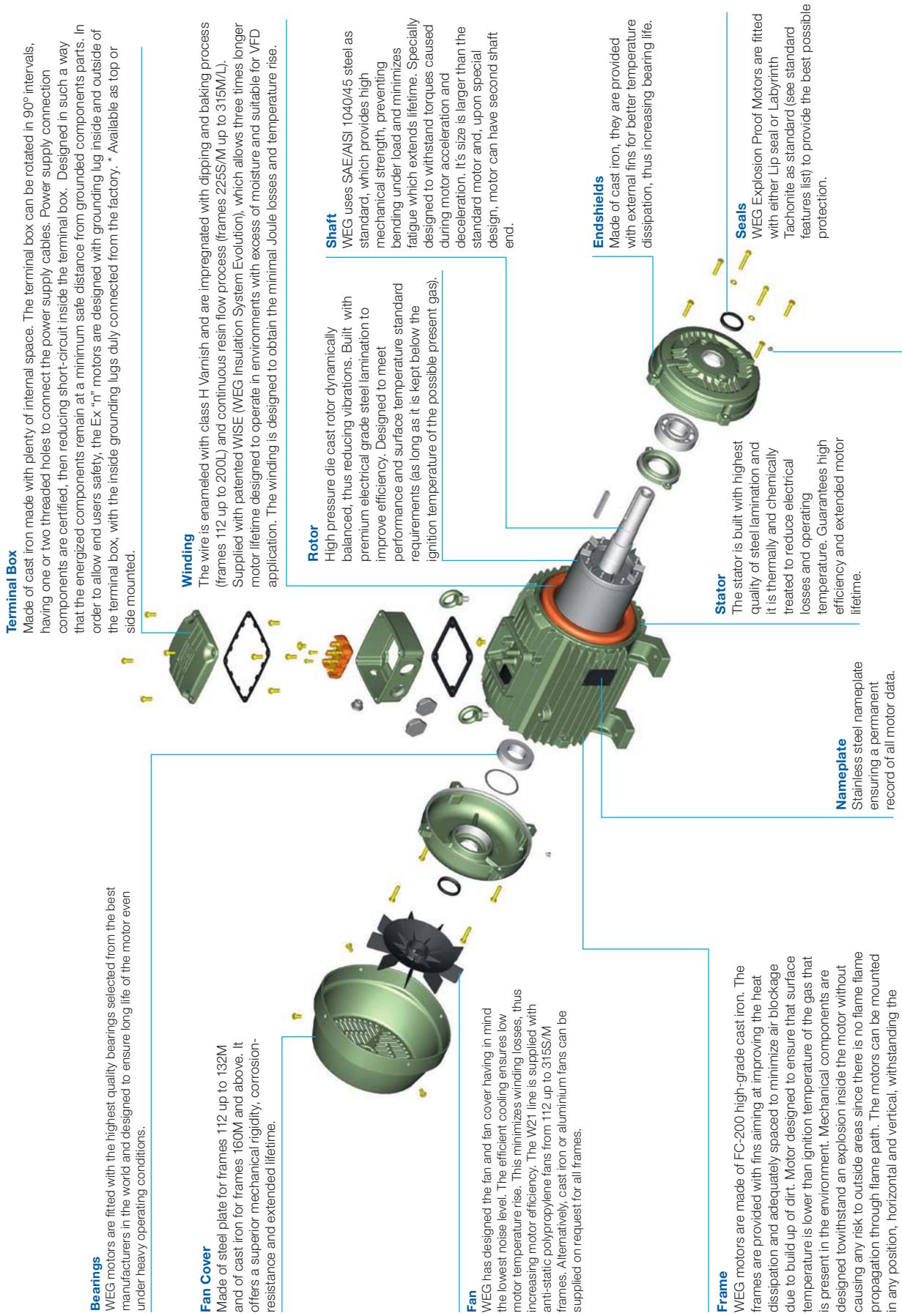
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Features and Benefits

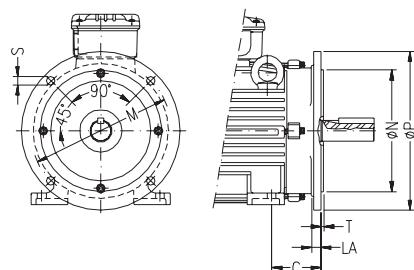


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Mechanical Data

"FF" Flange

IEC FRAME	"FF" FLANGE									Nº OF HOLES
	FLAN-GE	C	LA	M	N	P	T	S	α	
63	FF-115	40		115	95	140	3			
71	FF-130	45	9	130	110	160				
80	FF-165	50		10	165	130	200			
90S/L		56								
100L	FF-215	63		11	215	180	250			
112M		70								
132S/M	FF-265	89	12	265	230	300				
160M/L	FF-300	108		300	250	350				
180M/L		121								
200M/L	FF-350	133		350	300	400				
225S/M	FF-400	149		400	350	450				
250S/M	FF-500	168		500	450	550				
280S/M		190								
315S/M	FF-600	216		600	550	660				
315B			22	740	680	800				
355M/L	FF-740	254								



"C" Din Flange

IEC FRAME	"C" DIN FLANGE							Nº OF HOLES
	FLAN-GE	C	M	N	P	S	T	
63	C-90	40	75	60	90	M5		
71	C-105	45	85	70	105	M6	2.5	
80	C-120	50	100	80	120			
90S/L	C-140	56	115	95	140			
100L	C-160	63		130	110	160	M8	
112M		70					3.5	
132S/M	C-200	89	165	130	200	M10		

